



INSTRUCTIONS FOR PROMAFLEX AND PROMAFLEX PLUS

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1. PRESENTATION :

PROMAFLEX -Standard (16 colours) Thermo weldable vinyl suited for computer cutting or die cutting, thin and rubber band, with a mat or shining aspect (depending on the laying conditions). Standard colours.

PROMAFLEX -Special (7 colours) Thermo weldable vinyl suited for computer cutting or die cutting, thin and rubber band, with a mat or shining aspect (depending on the laying conditions). Special colours : neon, gold and silver.

PROMAFLEX PLUS (13 colours) Identical to Promaflex texture, but sparkled.

2. INSTRUCTIONS :

- Cut the thermo weldable vinyl in mirror image on the weldable thermo part (on the other side of the transparent support) using a cutting plotter.
- Then, take off the extra thermo sticky vinyl in order to remove the surplus and leave on your basis only the logo.
- Return the logo on the tee-shirt and fix it using the heat press.
- Wait until 5 seconds and peel off the transparent base.

In order to obtain the best result, we recommend to follow the here-under transfer conditions:

Thermo weldable vinyl	Temperature	Time of transfer	Pressure	Max. washing
PROMAFLEX -Standard	150° to 160°	8 – 12 Sec.	Good Pressure	80°
PROMAFLEX - Special	150° to 160°	8 – 12 Sec.	Good Pressure	80°
PROMAFLEX PLUS	140° to 150°	10 – 15 Sec.	Good Pressure	40°

3. REMARKS / ADVICES :

Because of variations during the manufacture of the products, the transparent base can be more or less adhesive. To avoid tearing your marking at the time of peeling, we advise you to lengthen the latency, to even peel cold if your base is very sticking.

Because of the diversity of textile fiber and their chemical components, we advise you to carry out tests before each use. For the sublimated sports t-shirts, heat the press at 160° during 6 seconds, peel off tepid or cold and pass it again under the press on the same conditions. A too hot temperature makes the colour of sublimation go up on the PROMAFLEX.