

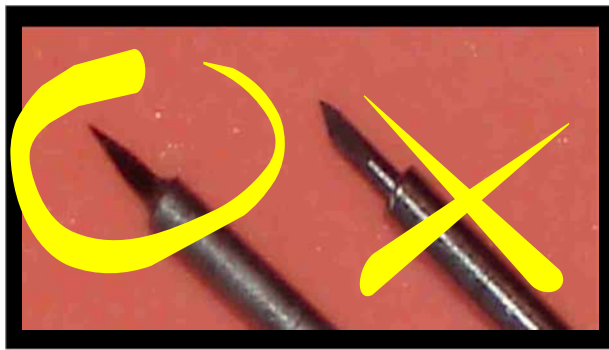
# PROMAFLOCK



LAYING CONDITIONS	Temperature	Time	Pressure	Peeling	Max Washing
PromaFlock	150 to 160° C	8 to 12 "	Good	Tepid / cold	80°

PromaFlock is a new thermo weldable vinyl with a velvet aspect, (**thickness 500 microns**). This transfer film can be used on all kind of textiles (cotton, polyester, and acrylic resin) and non coated similar fibers.

PromaFlock must be cut in mirror image thanks to a plotter and be transferred with a heat transfer press.



## 1/ Choice of the blade :

The use of a flock blade, with an offset lower than or equal 0.25mm, can be more suitable.

Use the sharpest possible blade (60°, see picture) and pay attention to use well-working blades.

The sharpest blades will give you the finest cuts.

60° blades are very fragile, adjust pressure with moderation !

## 2/ Adjustment of the cutting pressure :

The pressure to be used depends on the blade assembled on your plotter. With a well sharpened blade, the cutting of PromaFlock generally does not require a strong pressure.

Blade thickness does not exceed thickness of PromaFlock (see below).

If your plotter is equipped with a special function for cutting thick materials, (type "tangential") think of activating it.

**Cut in mirror image.**

## 3/ Laying :

When the PromaFlock is cut and peeled (see picture), place it on the textile to be transferred, the polyester liner upward, press, then take off the polyester liner (under tepid or cold conditions)

Your transfer is done.

