



***Instruction Guide***  
***Manual Heat Transfer Press***  
***for***  
***Caps (Evolutive version)***

**PROMACAP CQ178ME**

**Product serial number:**



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## APPLICATIONS

The CQ178ME press is a heat transfer machine which is recommended for small series production (up to 100 caps per day).

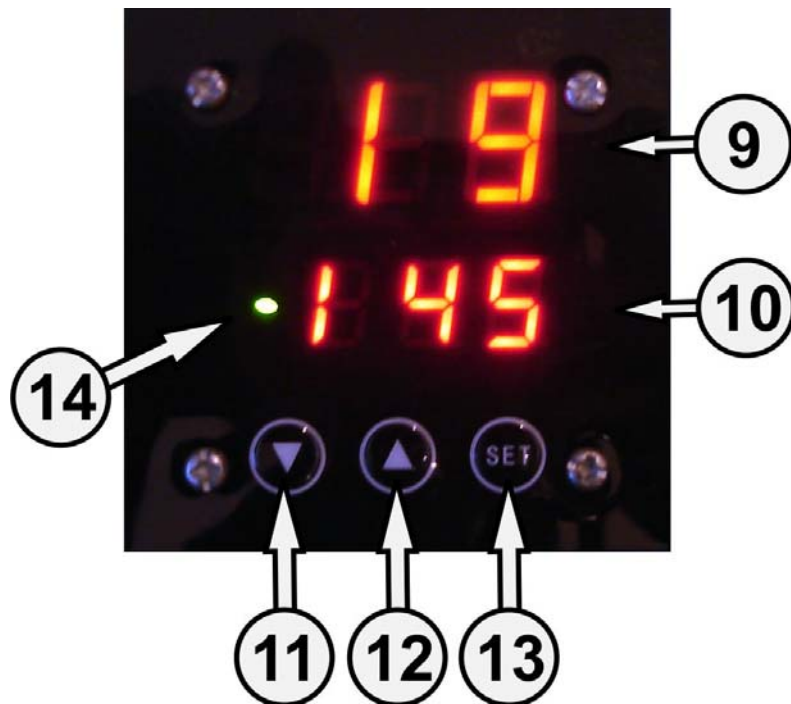




## TECHNICAL SPECIFICATIONS

CQ178ME PRESS	
Weight	18 Kg
Height	65 cm
Depth	51 cm
Width	27 cm
Dimensions of the plate	18 x 8 cm
Electric power supply	220 V + Earth
Power	2.3 KW
Amperage	11 A
<b>Electronic temperature regulator with digital display</b>	
Temperature range	0 à 230° C
<b>Electronic timer multi range</b>	
Time range	0 à 300 Sec

## CONTROL PANEL



- 9. Current temperature - Timer display
- 10. Programmed Temperature - Timer set
- 11. Button –
- 12. Button +
- 13. Button « SET »
- 14. Heating indicator

\* The information displayed are different when you program the temperature and the time of pose, see p6 for more details.

## INSTRUCTIONS GUIDE

- A. The press must be set on a stable and flat area.
- B. Check the voltage (the voltage reference is 220V/50Hz) and switch on the press.
- C. The power supply indicator is on, the screen displays and a bell rings.
- D. Adjust the pressure with the knurled wheel.
- E. The screen displays the current temperature (9) and the temperature programmed (10).
- F. To adjust the temperature of pose, to press once on the button « SET » (13). The screen displays « SP » (9) on the first line and a value on the second line (10) (see below). This value represents the temperature programmed. Press a long time on the buttons – (11) or + (12) to low or increase the value.



**G.** Set the chosen time for the transfer that you wish to do. Proceed the same way as for the temperature set.



**H.** Press once again on the button « SET » (13) to come back to normal display:

- Current temperature on the first line (9)
- temperature programmed on the second line (10)

**I.** The indicator of heating (14) remains lit as long as the press did not arrive at the programmed temperature. Once the press arrived at good temperature, put the product to be transferred on the lower plate, pull down the handle of closing and press.

**J.** The screen will display the calculation automatically and will set off the alarm to warn you: when you can raise the handle of closing to stop the bell ringing.

**K.** The transfer is finished.

*\* See guides for transfers concerned to determine the conditions of pose (time, temperature, pressure, weeding...)*



## CAUTION

- a. The press must be handled carefully.
- b. Temperature level is very high, be carefully with skin burns.
- c. Pressure of the machine can be adjusted thanks to the closure handle. Pressure has been set from the factory and should not be changed while media is transferred.
- d. Turn off the machine while it is not in use.

## SECURITY

This press was conceived to make small series production while Law number L 233-5 from the labour legislation in order to guarantee, the user's safety.

This press was designed in order for the operator to use the press upfront.

**Any maintenance operation must be done with the press off and unplugged (power)**

## MAINTENANCE

### EVERY DAY :

Clean the upper plate with a dry rag.

### ACCORDING TO THE USE :

Change the silicone rubber when it is damaged.

Grease steadily the parts which are subject to frictions (please consult us before).



## GUARANTEE CONDITIONS

- Guarantee period starts from the day of the machine's delivery to the end user for 1 year for all the mechanic parts including resistances.
- Guarantee is strictly limited to our material, and against material and executive defects. The buyer is responsible for proving the appointed defects.
- Our responsibility is limited to the obligation to rectify or replace the recognized and defective parts free without the possibility for the end user to claim any compensation for any reason.  
The replaced parts that are part of the guarantee :
  - Stay our property
  - Are subjected to a deposit invoice

A cancelled credit note is done as soon as the defected parts have come back to us. The defective part's return will be ONE MONTH MAXIMUM after the intervention.

### **THE GUARANTEE DOES NOT COVER:**

- Perishable materials such as:  
Fuses, lights, transformers, joints, flexible shafts...
- Perishable materials are not our own manufacturing; therefore they are under their manufacturer's guarantee.

### **THE GUARANTEE DOES NOT APPLY:**

- For replacements neither for repairs which would be the results of normal wear and tear from apparels and machines, deteriorations or accidents caused by negligence, supervision or maintenance lack or caused by changes without our written permission.
- In case of flaw from material provided by the buyer, neither a conception imposed by the latter.
- For repairs which would be the results of deteriorations or accidents from the freight.
- For maintenance operations and adjustments inherent to the machine's use and advisable in the maintenance instructions such as :
  - Intermediate adjustments, pipes tightness etc... (do not apply in the guarantee conditions)





## QUALITY CERTIFICATE

**Product name** : Manual Heat Transfer Press CQ178ME

**Serial number** :

**This press is certified to be inspected and authorized for sale**



## PACKING LIST

- 1 heat transfer press CQ178ME
- 1 cable of supply
- 1 instruction guide

**For any technical advices or spare parts orders :**

**Direct line : + 33 141 79 00 45**