



Instructions guide
Manual Heat Press for Tee shirt
(Evolutive)

PROMASHIRT



TS-15060ME



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APPLICATIONS

The heat press TS-15060ME is a professional press designed for small productions (up to 100 pieces/day).

TECHNICAL SPECIFICATIONS

PRESS TS-15060ME	
Weight	285 Kg
Height	1370 mm
Depth	880 mm
Width	1520 mm
Dimension of the plate	400 x 500 mm
Voltage	380 V triphasé + Neutre +Terre
Power	7,5 KW
Amperage	11 A
Electronic temperature regulator with digital display	
Temperature range	0 à 230°C
Electronic timer	
Time range	0 à 999 Sec

DESIGNATION OF THE MAIN COMPONENTS

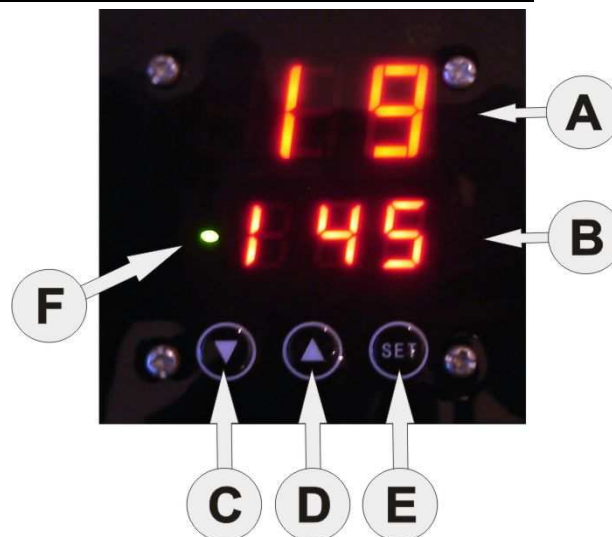


1. Main closure interruptor
2. signal lamp of 380V tension
3. Plaque signalétique
4. Control panels
5. Wheel for pressure regulation
6. Closure handle
7. Heating plate
8. Lower plate
9. Height indicator rule for heating plate

CONTROLE PANEL



The below setting must be applied on both control panels

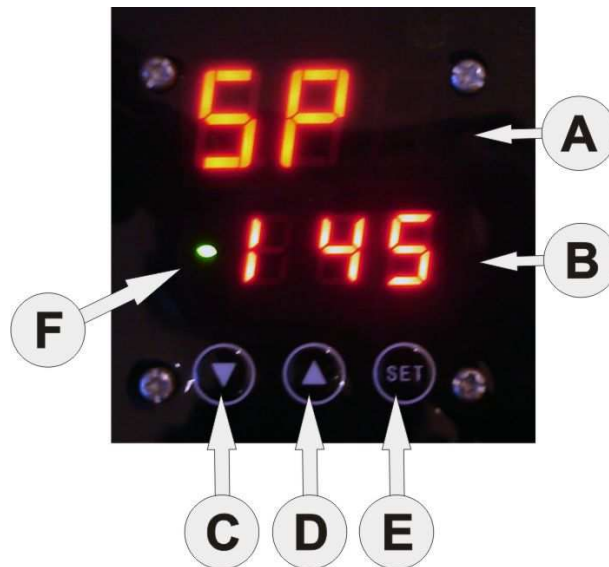


- A. Display of the present temperature *
 - B. Display of the Set temperature*
 - C. Down Button
 - D. Up Button
 - E. « SET » Button
 - F. Heat Indicator
- The displayed values are different when you set the temperature and the laying time.

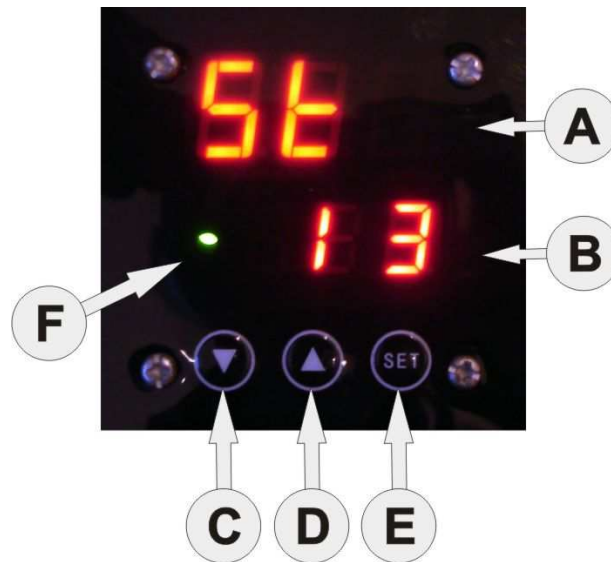


INSTRUCTIONS

- A.** The machine must be put on flat and stable surface.
- B.** Check the voltage (Reference voltage is 220V/50Hz) and connect the press (7).
- C.** Plug in the machine (6), Screen turns on (10) and bell rings.
- D.** Adjust the pressure with the Set handle (2).
- E.** The screen displays the present temperature (A) and the Set temperature (B).
- F.** To set the laying temperature, press once on the button « SET » (E). The screen displays « SP » (A) on the first line and one value on the second line (B) (look below). This value presents the set value. Press on the Down arrow (C) or the UP one (D) to increase or decrease the value.



G. To set the transfer time, press the second time on the button « set » (E). The screen displays “St” (A) on the first line and the number on the second one (B) (see on the picture below). This number represents the set time of transfer. Press a few seconds on the down arrow button (C) or the up arrow button (D) to decrease or increase this number.



H. Press once again on the button “SET” (E) to return to the normal display:

- the actual temperature is on the first line (A)
- the set temperature is on the second line (B)

I. The heating indicator (F) remains switched on as long as the press is being heated till the set temperature. Once the press heated to the set temperature, place the media and the transfer* on the lower plate (4), lower the closing handle (1) and press.

J. The screen will display the counting automatically and the buzzer will ring when the time will run out: you can raise then the closing handle (1) to stop the buzzer.

K. The transfer is done.

* Refer to the corresponding transfer manuals to learn the transfer settings (time, temperature, pressure, weeding...).



KIT OF 3 PLATES 40X50 (in option)

The kit of 3 plates 40 x 50 cm can be adapted on your PromaShirt TS-15060ME. You can buy it during the press purchase or later.

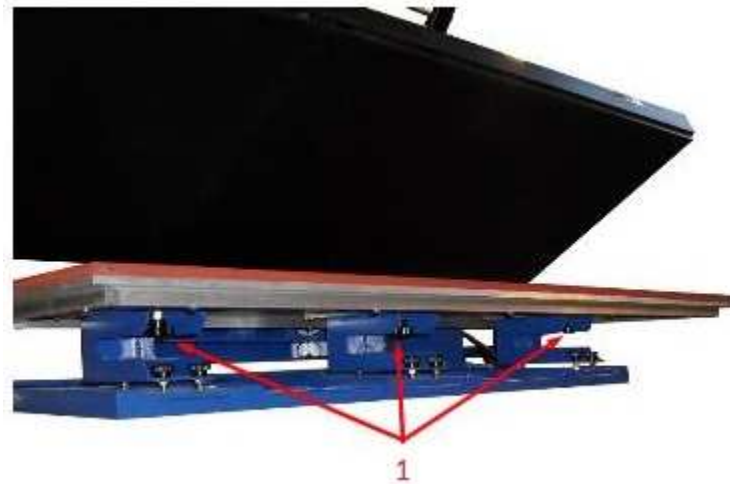


To assemble the plates on the PromaShirt TS-15060ME, proceed as follows:

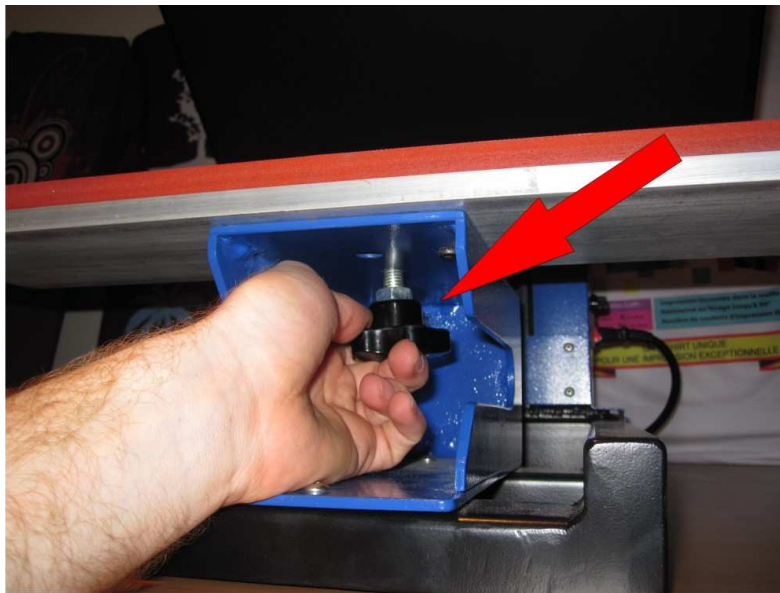
ATTENTION! To avoid the premature wear-out of the screws, all these operations should be made at cold.



A. First of all, remove the original plate, using the 3 fixing screw (1) under the plate.



B. Set the 40x50 plates and screw them. Remember regulate the pressure..





Usual Precautions

- a. Handle the press carefully.
- b..Mind the high temperature, avoid burning
- c. A pressure regulator can adjust the device pressure. The Pressure has been set by the factory and it should not be changed during the transfer process.
- d. Turn off the device when not in use.

SECURITE

This Thermo heat press has been designed for production with the respect on the L 233-5 article of the labour law, for user safety.

This press in designed to be used by an operator in the front of the machine.

**All kind of maintenance operations should be carried out when the machine is off.
(Electrical power)**

MAINTENANCE

Every day:

Clear the upper platen by a dry cloth.

According to the use :

Change the Silicone Foam when goes bad.

Make sure you grease regularly the rubbing parts (ask for our advice before



GUARANTEE CONDITIONS

- Guarantee period starts from the day of the machine's delivery to the end user for 1 year for all the mechanic parts including resistances.
- Guarantee is strictly limited to our material, and against material and executive defects. The buyer is responsible for proving the appointed defects.
- Our responsibility is limited to the obligation to rectify or replace the recognized and defective parts free without the possibility for the end user to claim any compensation for any reason.

The replaced parts that are part of the guarantee:

- Stay our property
- Are subjected to a deposit invoice

A cancelled credit note is done as soon as the defected parts have come back to us. The defective part's return will be ONE MONTH MAXIMUM after the intervention.

THE GUARANTEE DOES NOT COVER:

- Perishable materials such as:
Fuses, lights, transformers, joints, flexible shafts...
- Perishable materials are not our own manufacturing; therefore they are under their manufacturer's guarantee.

THE GUARANTEE DOES NOT APPLY:

- For replacements neither for repairs which would be the results of normal wear and tear from apparels and machines, deteriorations or accidents caused by negligence, supervision or maintenance lack or caused by changes without our written permission.
- In case of flaw from material provided by the buyer, neither a conception imposed by the latter.
- For repairs which would be the results of deteriorations or accidents from the freight.
- For maintenance operations and adjustments inherent to the machine's use and advisable in the maintenance instructions such as :

Intermediate adjustments, pipes tightness etc... (Do not apply in the guarantee conditions)



QUALITY CERTIFICATE

PRODUCT NAME : Manual Heat Press TS-15060ME

Product serial Number :

This press is certified to be inspected and authorized for sale



PACKING LIST

- 1 HEAT PRESS TS-15060ME
- 1 power cable with five- pin plug 380V - 32A
- 1 INSTRUCTIONS GUIDE

For any technical advices or spare parts orders :

Direct line : + 33 (0)1 43 68 06 13